

Work Order ID 146483

Monday, May 30, 2016 10:56:03 AM

146483*Reprint*

Page 1

Item ID: D3833-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Lid End)

Start Date: 5/17/2016 Start Qty: 20.00

20

Cust Item ID:

Required Date: 5/18/2016 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: ML5 Date: MAY 30 2016

Tooling:

Date:

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3833	B								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.43							
FLOW CNC Waterjet	1-Cut as per Dwg D3833 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.03							
Quality Control									

*a/PR 05/30/2016*2020/a

121

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Item ID: D3833-7

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N900040100Setup Start ***NS1***

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Cust Item ID:

Required Date: 5/18/2016 Req'd Qty: 20.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00				(20)			DAS 38 9-89
120									
QC	Memo	0.07							
Quality Control									MAY 31 2016
130	Identify as per dwg & Stock Location: <u>WA006</u>	0.00				(20)			DAS 38 1-89
130									
Packaging	Memo	0.03							
Packaging	LOCATION WA006								MAY 31 2016
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.33							
Quality Control									MAY 31 2016

MAY 31 2016

MCS

Picklist Print

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Work Order ID: 146483

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Parent Item: D3833-7

D3833-7

Parent Item Name: Mesh (Lid End)

Start Date: 5/17/2016

Required Date: 5/18/2016

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	452.0000	0.803	16.90526			
M304FX0 75-16F									**	<i>o/PROS/30/2016</i>			
Expanded Metal Flat SS													

Location

Loc Qty

Loc Code

WA004

452

M134331

24

M134643

428

18

8 7 6 5 4 3 2 1

D

D

D3833-3 MESH, LID END

△ D3833-7 MESH, LID END

D3833-5 MESH, LID END

C

C

D3833-1 MESH, BASE END FACE

B

B

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 146-483/MCS
1605-30

RELEASED
2012-07-16
MP

A

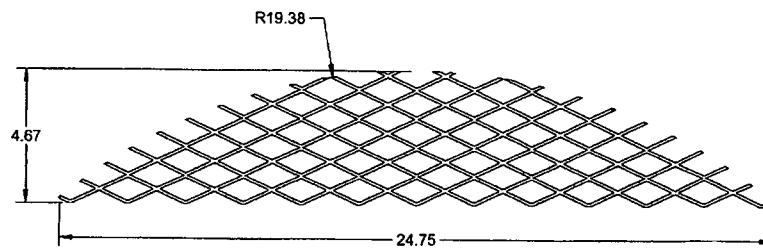
A

NOTES:

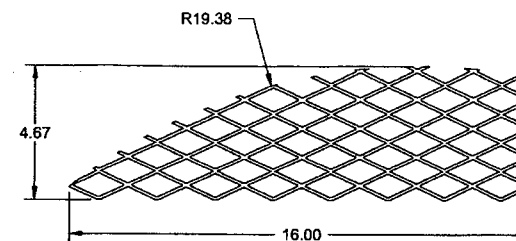
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3833-1 = 0.30 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs; D3833-7 = 0.30 lbs

8 7 6 5 4 3 2 1

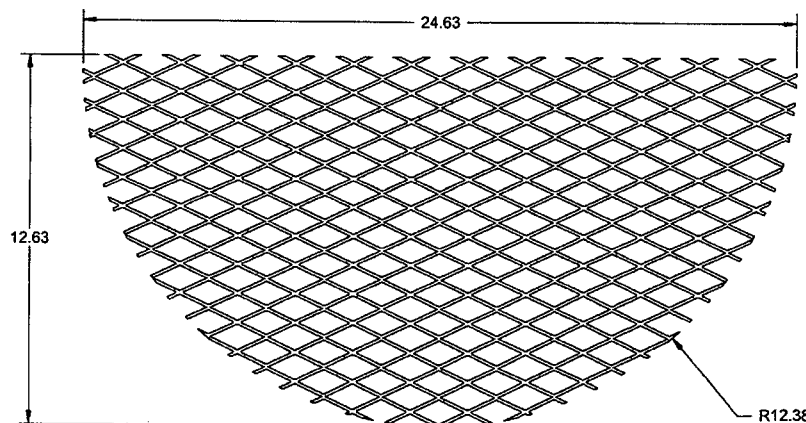
B	ADD D3833-7. REASON: PART 10-50.	MB	12.05.30
A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO. D3833	REV. B
CHECKED		SHEET 1 OF 2	
MFG. APPR.		TITLE MESH, BASKET END	SCALE NTS
APPROVED		COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.			
DATE	12.05.30		



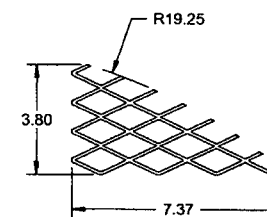
D3833-7 MESH, LID END



D3833-3 MESH, LID END



D3833-1 MESH, BASE END FACE



D3833-5 MESH, LID END

RELEASED
2012-07-16
JNY

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3833	REV. B
MFG. APPR.		TITLE	SHEET 2 OF 2
APPROVED		MESH, BASKET END	SCALE
DE APPR.			NTS
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